



# ROCK-IT LINER™

READY TO ROCK IN 3 EASY STEPS



## Mix it, Shake it, ROCK-IT!

Available in

42250 **Black**

42260 **Tintable**

### FEATURES:

- Great for Truckbeds, Sound Deadening & Restoration Projects
- Tintable Match to OEM Colors
- Versatile Two Component Protective Coating - Bonds to a Variety of Surfaces
- Easy to use - No Special Equipment Required

### KIT INCLUDES:

- Material for 4 Sprayable Quarts
- Technical Data Sheet
- Mixing Cup



MADE IN THE USA

# SEM<sup>®</sup> ROCK-IT LINER<sup>™</sup>

**ROCK-IT LINER** is a two component protective coating that provides a durable finish with superior protection and chemical resistance. **ROCK-IT LINER** works great on truck beds, restoration projects as well as for sound deadening. It can be used on wood, concrete, primed or painted metal, and prepped aluminum. **ROCK-IT LINER** is available in two separate kits, **42250 BLACK** and **42260 TINTABLE**. Simply add the **42274 CATALYST** into the bottles, shake for two minutes and apply.

## PREPARATION



### Existing OEM Paint

Pressure wash the surface. Next, clean with **3837( ) SEM SOLVE**. Then, sand the surface with 180-220 grit paper or use a bed brush as directed per manufacturer's instructions. If rust is present, grind until all rust is removed. Apply **420( ) J3 HIGH BUILD PRIMER SURFACER** over any spot bare metal areas. For optimal results on larger areas, use **ML01( ) METALOCK DTM PRIMER**. Sand the primer with 180-220 grit paper. Blow off dust and tack clean.

### Fiberglass and SMC

Prime the surface with **420( ) J3 HIGH BUILD PRIMER SURFACER** or **ML01( ) METALOCK DTM PRIMER**. Sand the primer with 180-220 grit paper, blow off dust and tack clean.

### Wood

Pressure wash surface first and allow to fully dry. Sand the surface with 180-220 grit paper, blow off excess dust and tack clean where possible.

### Concrete

Pressure wash surface and allow to fully dry.

## MIXING



### 42250 ROCK-IT LINER BLACK

Add 6.5 oz of **42274 ROCK-IT LINER CATALYST** per bottle of **42254 BLACK**. Shake each bottle individually for two minutes just before applying that bottle. Do not over-catalyze.

### 42260 ROCK-IT LINER TINTABLE

Tint with solvent based automotive paint. Omit any binders, balancers or reducers called for in the formula - use pigmented toners only. Do not use water based or lacquer based colorants.

First, add 3 oz of color to each bottle of **42264 TINTABLE** by volume. Less color could result in inadequate coverage. More color could adversely affect cure and longevity of coating.

Add 6.5 oz of **42274 ROCK-IT LINER CATALYST** per bottle of **42264**. Shake each bottle individually for two minutes just before applying that bottle. Do not over-catalyze.

Attach bottle to **71101 ECONOMY COATING GUN**.

## APPLICATION



Coats:	2-3
Flash Time between Coats:	15 minutes @ 70°F
Air Pressure:	45-60 psi

The **71101 ECONOMY COATING GUN** is recommended to apply **ROCK-IT LINER** properly. If using a standard Schutz type applicator gun, ensure that the pick-up tube reaches the bottom of the **ROCK-IT LINER** bottle.

**NOTE: Always spray a test panel to insure desired texture. Variations in temperature, air pressure and distance from substrate will affect texture.**

## CLEAN UP



Use appropriate cleaning materials compliant with VOC regulations in your area.

## STORAGE

**42250** and **42260** should be stored between 40-80°F (4-27°C). The shelf life for **ROCK-IT LINER KIT** is 2 years when stored under ideal conditions. For additional information, refer to **ROCK-IT LINER TECHNICAL DATA SHEET**.



*The Right Choice*