

SEM

HR010

HOT ROD BLACK

- ◆ Durable 2K matte finish
- ◆ Excellent resistance to chalking or fading
- ◆ Smooth and uniform buff-free finish
- ◆ 3.5 VOC compliant




COLOR:HORIZONS
CUSTOM FINISHES



HR010 HOT ROD BLACK

PAINT, CATALYST & REDUCER

PREPARATION



Prime surface with **ML010 METALOCK DTM HIGH BUILD PRIMER**, **TP00() TRU PRIME TINTABLE** or **TP01() TRU PRIME**. Apply according to directions. Sand primed surface with 320-400 grit sandpaper. Blow off dust and clean with **3837() SEM SOLVE** or **38381 WORLD CLASS™ SURFACE CLEANER**.

MIXING



Shake or stir thoroughly. Mix by volume: **4** : **1** : **1**
HR014 : **HRC06** : **HRR06**

NOTE: Use of additives other than HRC06 and HRR06 are not recommended and will affect both the appearance and performance of HOT ROD BLACK.

APPLICATION



1. Set air pressure to: 40-45 psi non-HVLP
8-10 psi at the cap for HVLP equipment
2. Use a gun equipped with a 1.3 - 1.4 nozzle.
3. Spray one medium-wet coat keeping the gun 5-7" from the substrate. Allow to flash dry, approximately 10-15 minutes.
4. Spray a second medium-wet coat and allow an additional 10-15 minutes before baking for 30 minutes at 120°F, or air dry for approximately 16 hours.



NOTE: Always spray a test panel to ensure desired gloss level. Variations in temperature and gun set up can affect the final gloss of HOT ROD BLACK.

Do not recoat after panel has been baked or air-dried without first sanding with 320 grit paper. Do not buff or polish.

CLEAN UP

Urethane reducer or lacquer thinner.

STORAGE



HR010 HOT ROD BLACK KIT should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **HR010** is 3 years when stored under normal conditions.



The Right Choice