



# TEXTURE COATING

## TECHNICAL DATA SHEET

### Description

**TEXTURE COATING** is a unique blend of flexible materials formulated to reproduce the textured finish on bumpers, dashes, fiberglass tops and other plastic parts. The black color of **3985( ) TEXTURE COATING** and the colorless finish of **40853 CLEAR TEXTURE COATING** offer the user a product to fit any project.

### Features

- Duplicates original textures
- Ready to spray
- Quick drying
- Flexible formulation
- Topcoat with most refinish materials

### Typical Properties

Containers	<b>39854</b> quart, <b>39853</b> aerosol and <b>40853</b> aerosol
Colors	<b>3985( )</b> black and <b>40853</b> opaque
VOC <b>39854</b>	5.0 #/g1 (600.8 g/l)
VOC <b>39853</b> and <b>40853</b>	4.2 #/g1 (503.3 g/l)
MIR <b>39853</b> and <b>40853</b>	< 1.75

Please refer to [www.semproducts.com](http://www.semproducts.com) for physical properties and VOC information. Use VOC calculator to determine VOC of mixtures.

### Handling and Application

#### PREPARATION:



Repair damaged areas per the SEM **RAB-2, Plastic Repair and Refinishing Procedures** or the SEM **RAP-1, Refinishing Automotive Interior and Exterior Flexible and Rigid Substrates**. Lightly sand area to be textured with 320-400 grit sandpaper.

#### MIXING:



**39853** and **40853**: Agitate thoroughly! **39853** and **40853** will initially dispense a thick clear liquid from the spray tip. This is normal and will stop after a few seconds of steady pressure on the spray tip.



**39854**: **39854** is ready to spray. DO NOT THIN. Stir thoroughly before using. If a fine texture is desired, add a small amount of SEM **SR REDUCER** or **SRX EXEMPT REDUCER**. **SRX EXEMPT REDUCER** must be used in California.

**APPLICATION:**



Textures ranging from a very fine, almost undetectable pattern to a heavy or wavy effect can be achieved simply by altering the distance from the surface sprayed or by changing the speed of application. When applied with a spray gun, texture may also be altered by air pressure or fluid tip size. Apply adequate coats to achieve desired texture.



**NOTE:** Achieving desired texture often requires practice and experimentation.

Flash time ( <b>39853</b> and <b>40853</b> )	5-10 minutes
Flash time ( <b>39854</b> )	10-15 minutes

Allow proper flash times to avoid losing texture. Also, when applying texture, never pull or release the trigger or valve on the surface being textured. This can result in an inconsistent texture varying the look of your work. Once the texture is dry to touch, lightly sand area with a gray scuff pad or 400 grit sandpaper to achieve a uniform texture. Blow off dust and clean with **38353 PLASTIC/LEATHER PREP. TEXTURE COATING** is compatible under most topcoats, but for best results, use **SEM COLOR COAT** or **SEM BUMPER COATER**.

**NOTE:** If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

**NOTE:** After each use, turn can upside down and spray several seconds to clear spray tip.

**NOTE:** **TEXTURE COATING** must be topcoated.

**CLEANUP:**



Clean spray equipment with appropriate cleaning materials compliant with VOC regulations in your area.

**STORAGE:**



**TEXTURE COATING** should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **39853** and **40853** is 3 years when stored under normal conditions while the shelf life for **39354** is 5 years.

**TECHNICAL CONSULTATION SERVICE**

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

**DISCLAIMER:** The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.

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