



PROMAX™

TECHNICAL DATA SHEET

Description

PROMAX is a multi-purpose enamel for exterior or interior use on metal, wood and fiberglass. **61083 PROMAX PRIMER** offers excellent fill and hide characteristics while providing a smooth surface for a professional finish. **61073 PROMAX CLEAR** may be used to protect an existing finish or for added protection over **PROMAX** enamels.

Features

- Outstanding coverage
- Durable, fast drying finish
- Great adhesion
- Professional finish
- Use on multiple substrates

Typical Properties

Container	16 oz. aerosol
VOC	56-65% (MIR = <1.2-1.5)

PROMAX is available in the following colors:

61013 FLAT BLACK	61073 CLEAR	61113 CHASSIS GRAY
61023 SEMI-GLOSS BLACK	61043 ALUMINUM	61093 GLOSS WHITE
61033 GLOSS BLACK	61083 RED OXIDE PRIMER	61103 GRAY PRIMER

Handling and Application

PREPARATION:



1. Clean surface thoroughly and dry.
2. Sand surface with 220-320 grit sandpaper.
3. Blow or wipe off dust and re-clean.

MIXING:



Agitate thoroughly! Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging. For best results, use only when can temperature is approximately 70°F (21°C).

APPLICATION:



1. Prime any bare metal with **SEM PROMAX PRIMER**.
2. Mask adjacent areas to protect from overspray
3. If priming, sand with 320 grit sandpaper. Allow primer to dry 30 minutes before topcoating with **PROMAX**.
4. If not priming, test a small area for compatibility.
5. Apply light “mist” coats, allowing 5-10 minutes between coats.
6. If applying **61073 PROMAX CLEAR**, allow **PROMAX** to dry 3 hours before clear coating.

NOTE: If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

NOTE: After each use, turn can upside down and spray several seconds to clear spray tip.

STORAGE:



PROMAX should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **PROMAX** is 3 years when stored under normal conditions.

TECHNICAL CONSULTATION SERVICE

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

DISCLAIMER: The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.

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