



3913() FLEXIBLE PRIMER SURFACER

TECHNICAL DATA SHEET

Description

3913() FLEXIBLE PRIMER SURFACER provides superior film build and flexibility when coating urethanes, plastics and other similar substrates. It is a single component primer surfacer and its high solids formulation means faster film build. **3913()** sands easily and may be topcoated with most automotive refinish materials.

Features

- Ready to spray
- Quick drying
- Easy to sand
- Flexible formulation
- Topcoat with most refinish materials

Typical Properties

| | |
|-----------------------------------|--|
| Containers | 39131 gallon, 39134 quart and 39133 aerosol |
| Color | Gray |
| VOC 39131 and 39134 | 4.79 #/gl (574.3 g/l) |
| MIR 39133 | 1.55 |

Please refer to www.semproducts.com for physical properties and VOC information. Use VOC calculator to determine VOC of mixtures.

Handling and Application

- PREPARATION:**
1. Clean surface with **3833() SCUFF & CLEAN** using a gray scuff pad. Rinse with water and dry.
 2. Next, clean with **3835() PLASTIC/LEATHER PREP**.



Repair damaged areas per the SEM **RAB-2, Plastic Repair and Refinishing Procedures**.

MIXING:

39133: Agitate thoroughly! Shake for 1 minute after mixing ball begins to rattle.



39134 and **39131** are ready to spray. **DO NOT THIN.** Stir thoroughly before using.



APPLICATION:



Fluid Tip: 1.8 - 2.0
Air Pressure: 8 - 10 psi with HVLP
30 - 35 psi with non-HVLP
Coats: 2 medium
Flash Time between Coats: 5 - 10 min.



Allow the final coat to dry for 30 - 40 minutes. Block sand with 320 - 400 grit sand paper.

NOTE: If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

NOTE: After each use, turn can upside down and spray several seconds to clear spray tip.

CLEANUP:



Clean spray equipment with appropriate cleaning materials compliant with VOC regulations in your area.

STORAGE:



3913() FLEXIBLE PRIMER SURFACER should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **39133** is 2 years when stored under normal conditions while the shelf life for **39131** and **39134** is 3 years.

TECHNICAL CONSULTATION SERVICE

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

DISCLAIMER: The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.

SEM Products, Inc.
1685 Overview Dr. Rock Hill SC 29730
Tel: 800/831-1122
www.semproducts.com