



FINISH LINE™ URETHANE STRIPING COLORS

TECHNICAL DATA SHEET

Description

FINISH LINE™ URETHANE STRIPING COLORS are a dynamic collection of striping colors that offer single stroke coverage, superior flow characteristics and unsurpassed UV protection for the most intricate designs and creations. These paints may be catalyzed for extra durability and intermixed for custom colors.

Features

- **Single stroke coverage**
- **Superior flow characteristics**
- **Unsurpassed UV protection**
- **Catalyzed for durability**
- **Rich and vibrant colors**

Typical Properties

Containers

04022-04152 Colors = ¼ pint,

04006 REDUCER = ½ pint

04016 CATALYST = ½ pint

Package VOC

< 3.5 #/g1 (< 420 g/l)

VOC when reduced with **04006**

< 3.5 #/g1 (< 420 g/l)

VOC when catalyzed with **04016**

< 3.5 #/g1 (< 420 g/l)

Pot life @ 70°F (21°C) and 50% R.H.

60 minutes

Flash time before baking

15 minutes

Bake time

30 minutes @ 120°F (49°C)

Please refer to www.semproducts.com for physical properties and VOC information. Use VOC calculator to determine VOC of mixtures.

FINISH LINE URETHANE STRIPING COLORS are available in the following colors:

04022 SILVER

04072 BRIGHT YELLOW

04122 PROCESS GREEN

04032 GOLD

04082 BRIGHT ORANGE

04132 MEDIUM GRAY

04042 WHITE

04092 IMITATION GOLD

04142 PURPLE

04052 BLACK

04102 LIME GREEN

04152 MAGENTA

04062 BRIGHT RED

04112 PROCESS BLUE

Handling and Application

MIXING: Stir thoroughly until uniform and smooth.



Reduce up to 100% with **04006 REDUCER**. **04006** may not be necessary in cooler temperatures.

NOTE: **04016 CATALYST** must be used when **FINISH LINE URETHANE STRIPING COLORS** are not going to be clear coated or when used as sizing for gold leaf.

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FINISH LINE	:	04016 CATALYST
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APPLICATION:

Note: Dry times will vary depending on film build, shop conditions and how much reducer is being used.



Over Final Coats

While still wet, **FINISH LINE URETHANE STRIPING COLORS** may be removed from catalyzed urethane clears with product compliant in your area.

APPLICATION

Cont:



FINISH LINE URETHANE STRIPING COLORS will be ready to clear coat in approximately 1 hour or when dry to touch.

Wipe down panel with **38381 WORLD CLASS™ SURFACE CLEANER** prior to clear coating.

Over Base Coats

Allow basecoat color to flash 1 hour before applying **FINISH LINE URETHANE STRIPING COLORS**.

Over Candies and HYPERBASE COLORS

To prevent candies and **HYPERBASE COLORS** from bleeding through artwork, lock down the color by applying 1-2 coats of **RC01() REAL CLEAR**. Allow **RC01()** to dry 16 hours prior to applying **FINISH LINE URETHANE STRIPING COLORS**.

Using Gold Leaf

04092 IMITATION GOLD is excellent for use as sizing when applying gold leaf.

Apply **04092** with a brush. In 5-10 minutes, or when **04092** becomes tacky, apply the gold leaf. Allow to dry 1 hour before brushing away excess gold leaf.

CLEANUP:



Use appropriate cleaning materials compliant with VOC regulations in your area.

STORAGE:



FINISH LINE URETHANE STRIPING COLORS, **04006 REDUCER** and **04016 CATALYST** should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **FINISH LINE URETHANE STRIPING COLORS** and **04006** is 5 years when stored under normal conditions while the shelf life for **04016** is 3 years.

TECHNICAL CONSULTATION SERVICE

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

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Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.

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