



# BUMPER COATER-LV

## TECHNICAL DATA SHEET

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### *Description*

**BUMPER COATER-LV** is a black, flexible coating designed for the easy reconditioning of most plastic bumpers. **BUMPER COATER-LV** meets 2.8 VOC regulations and has been formulated to match the OEM gloss and color standards.

### *Features*

- Superior adhesion
- OEM matched color
- Great for flexible or rigid substrates
- Easy to apply
- Excellent hiding
- VOC compliant

### *Typical Properties*

Containers	39101-LV gallon and 39104-LV quart
Color	Black
VOC	2.8 #/g1 (336 g/l)

Please refer to [www.semproducts.com](http://www.semproducts.com) for physical properties and VOC information. Use VOC calculator to determine VOC of mixtures.

### *Handling and Application*

**PREPARATION:** Clean surface thoroughly with **3833( ) SCUFF & CLEAN** and rinse with water. Next, clean with **38353 PLASTIC/LEATHER PREP**. Apply per directions. Sand surface with 320-400 grit sandpaper and clean again with **38353**.



### **APPLICATION:**

Stir thoroughly.  
Reduce: Up to 50% with SEM **SR REDUCER** or **SRX EXEMPT REDUCER**. **SRX EXEMPT REDUCER** must be used in California.  
Air Pressure: 8-10 psi at the cap with HVLP equipment  
30-35 psi for non-HVLP equipment  
Coats: 2 medium wet  
Flash time: 5-10 minutes between coats  
Coverage: 145 ft<sup>2</sup> per gallon @ 2 mil DFT



**NOTE:** To remove imperfections, allow first coat to dry for 15-30 minutes and then lightly sand with 400 grit paper before applying second coat.

**NOTE:** Do not rush to reinstall the part. **BUMPER COATER-LV** adhesion improves with time. Full hardness obtained in 48 hours.

**CLEANUP:**

Use appropriate cleaning materials compliant with VOC regulations in your area.



**STORAGE:**

**BUMPER COATER-LV** should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **39101-LV 39104-LV BUMPER COATER** is 5 years when stored under normal conditions.



**TECHNICAL CONSULTATION SERVICE**

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

**DISCLAIMER:** The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.

**SEM Products, Inc.**  
**1685 Overview Dr. Rock Hill SC 29730**  
**Tel: 800/ 831-1122**  
**[www.semproducts.com](http://www.semproducts.com)**