



# 3986( ) PLASTIC ADHESION PROMOTER

## TECHNICAL DATA SHEET

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### Description

**3986( ) PLASTIC ADHESION PROMOTER** promotes adhesion of topcoat materials when repairing or refinishing problem plastics such as PP or TPO. This material works equally well on most flexible or rigid plastics and on painted surfaces. **DUE TO VOC REGULATIONS, 3986( ) MAY NOT BE USED ON NON-PLASTIC SURFACES IN CALIFORNIA.**

### Features

- Improves adhesion of topcoat materials on problem plastics
- Easy to apply
- 3 convenient sizes

### Typical Properties

Containers	<b>39861</b> gallon, <b>39864</b> quart and <b>39863</b> aerosol
Color	Clear
VOC <b>39864</b> and <b>39861</b>	6.36 #/gl (762.0 g/l)
VOC <b>39863</b>	4.94 #/gl (591.4 g/l)
MIR <b>39863</b>	< 1.75

### Handling and Application

#### PREPARATION:



1. Clean area with **39362 SEM SOAP** or **3833( ) SCUFF & CLEAN** and a gray scuff pad.
2. Rinse with water and allow to dry.
3. Next, clean with **38353 PLASTIC/LEATHER PREP** using a clean, lint free towel and wiping in one direction.
4. Sand area to be refinished with 400 grit sandpaper.
5. Blow off dust and clean again with **38353**.

#### APPLICATION:



Apply one light coat. Allow 5 minutes flash time followed by one full wet coat. Allow to flash 15 minutes but no longer than 30 minutes before top coating.



Refinish with **SEM COLOR COAT**, **SEM BUMPER COATER**, all base coat/clear coat systems, urethanes, acrylic enamels, alkyd enamels and acrylic lacquers.

**NOTE:** If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

**NOTE:** After each use, turn can upside down and spray several seconds to clear spray tip.

**NOTE:** Adhesion improves with time. Do not rush to reinstall part.

**CLEAN UP:**

Use appropriate cleaning materials compliant with VOC regulations in your area.



**STORAGE:**

**3986( ) PLASTIC ADHESION PROMOTER** should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **3986( )** is 5 years when stored under normal conditions.



**TECHNICAL CONSULTATION SERVICE**

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

**DISCLAIMER:** The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.

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